

PCB CHANGING SOP

Company name:	Leading Star
Dept:	BU3/PACKING
Module:	PCB Changing SOLUTION
SOP Name:	PCB Changing
Date:	12-12-24
Version:	V1
Creator:	
Approval:	
Approval signature:	
Changing note:	
Purpose:	+ Control FG order to be shipped on time.
Scope:	MS/PPC/Productio planning/CUTTING/SEWING/SHIPPING

Abbreviation:				
<pre>graph TD; A[1. Receive implantation Order at beginning of season.] --> B[2. Cut /Sew size smallest/Medium/Largest size 1st]; B --> C{Check If PCB is workable}; C -- NOK --> D[3. 1 Test and proposed carton size/ new PCB in smallest/medium/Largest size to SPL]; D --> E[3.2 SPL update new carton/PCB in the system]; E --> F[4. Go ahead packing]; C -- OK --> F; F --> G[5. Arrange Shipment];</pre>	SOP	JOB Description/Material	Person In Charge	Time
		1.+ Receive implantation orders from pro.com ==> via link	MS	Weekly routine
		2. Cut/embelishment/Sew smallest size/ Medium Size/Largest size prioraty	cut/print/sew	According to the planning
		Check IF can pack as PCB/ Carton size as mention is order- If not OK 3.1 Test and propose carton based on 3 sizes for all sizes at the same time. 3.2 SPL change carton size/PCB in the system	PPC/PACKING/MS/QPL/SPL	At least 2 Weeks before shipment date
		4. when have reasonable PCB/Carton size go ahead packing	LS PACKING	When PCB/Carton size is suitable
		5. Arannge Shipment	LS SHIPPING	